Installation & Setup Guide
CONTOUR CUTTING:

**Some Series of Cutters will only Contour Cut correctly with SignCut Pro v1.95. Other Cutters require FlexiSTARTER or other software.
We are working directly with the SignCut Pro team to get Contour Cutting working properly in the latest version, and we ask for your patience while they fix the bugs.**

Please scroll down for more details and download links to SignCut Pro v1.95.

STEP 1: Log on to www.signcutpro.com/user-service/register-bundle. Jolt down all your details and make sure no feild is left blank. Your 12 digit registration code* will be sent to you through your email registered on ebay. Please, make sure you have checked your inbox and spam folder for the license key, after you clicked on register. (*the registeration code illustrated below is for demonstration purposes only, yours might differ!)

STEP 2: Check your inbox and spam folder for an automatically generated license code which looks similar as shown below.

```
License code : wg73459321100563416-64029
```

STEP 3: In the same email, it will provide you a **link to download** the current version of signcutpro. Always make it a habbit to download the most **Stable version.** Reason being, some times the latest versions are **Beta versions.** So always install the **stable version.**
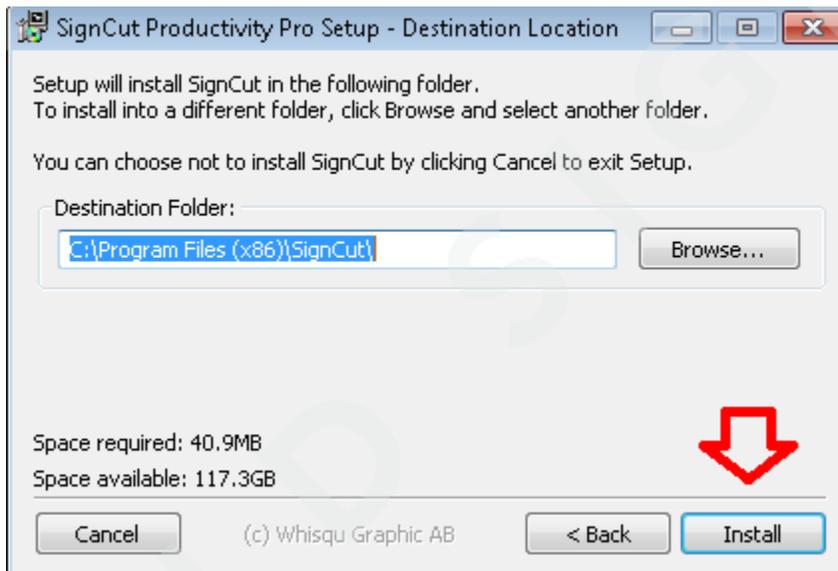
STEP 4: Locate the setup file on your harddrive. Double click on the icon and allow it to run.
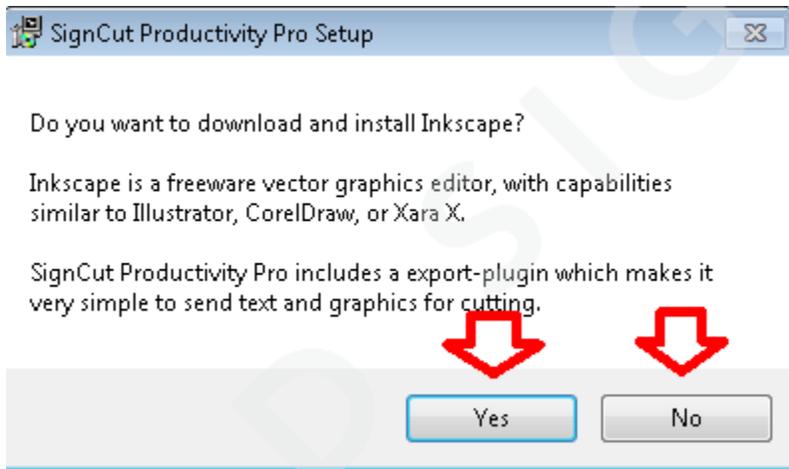

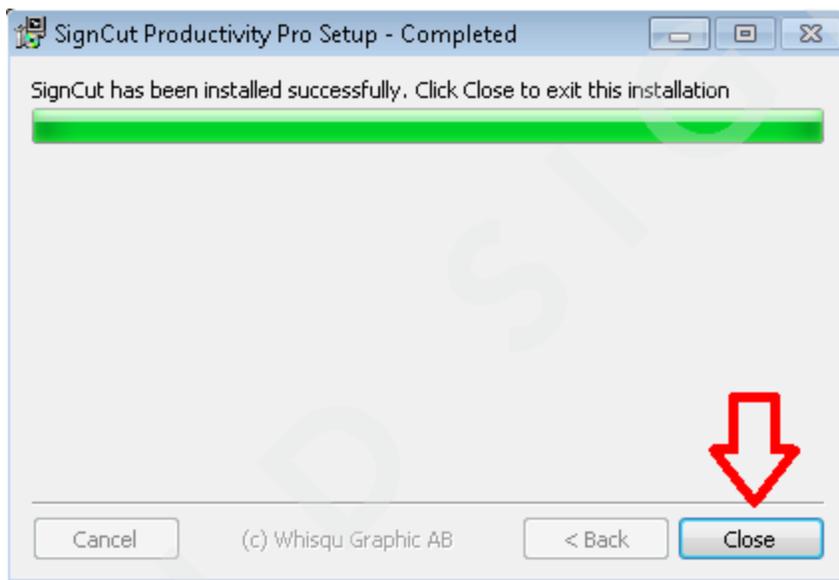**STEP 5:** Select "**I Agree**" and proceed
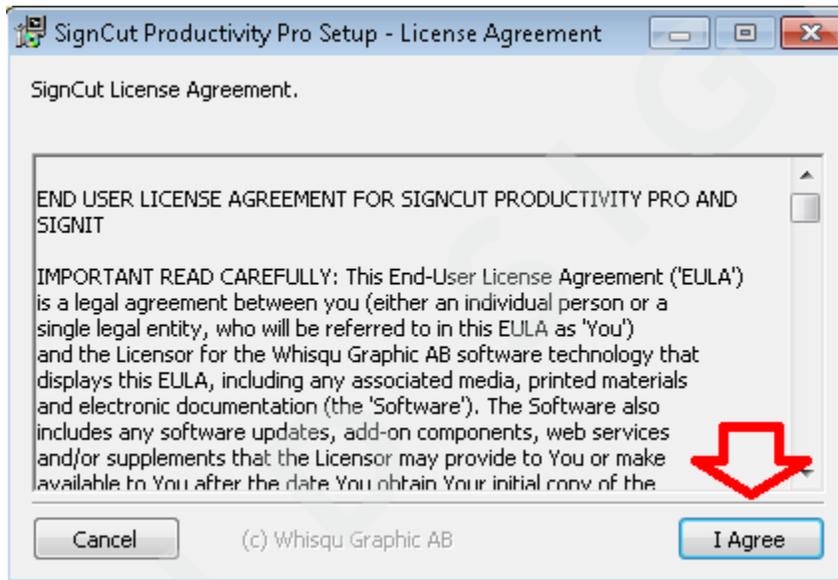
STEP 6: Select your destination folder (or simply keep the default path)and proceed

STEP 7: Select "**Yes**" if you want to download and install the free graphic editor (**if you use corel or adobe illustrator,select NO**) and Select "**NO**" to proceed. In this case, **NO.**
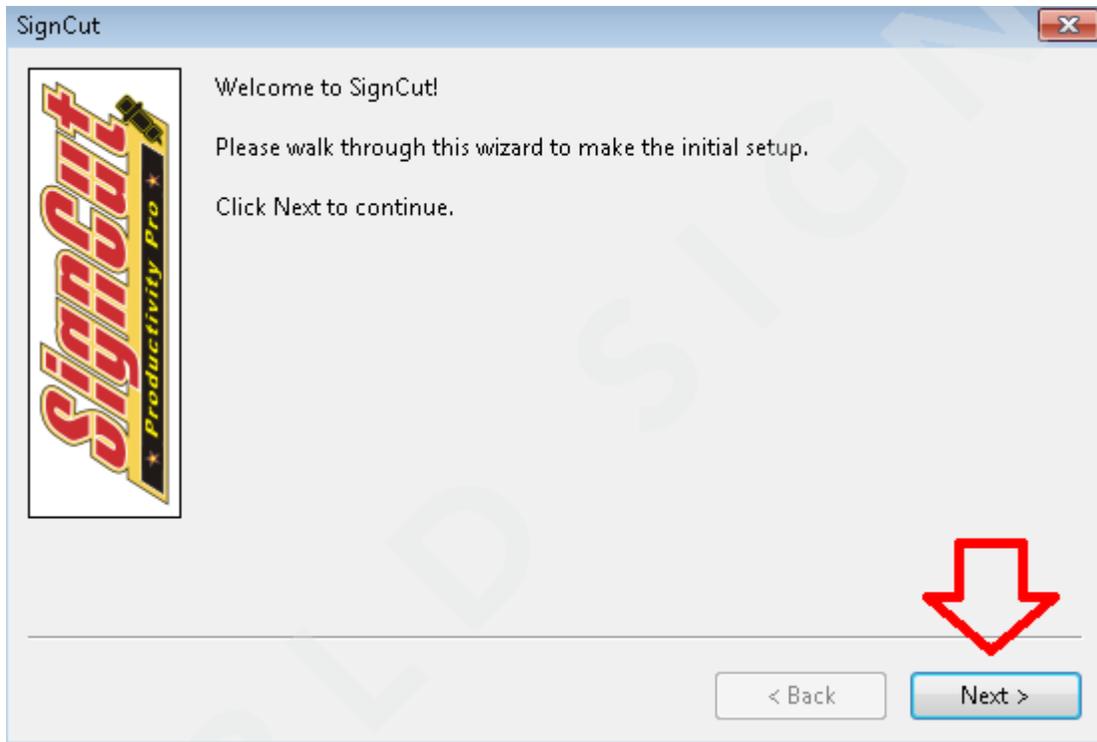
STEP 8: Select "**close** and proceed

STEP 9: Locate the icon on the desktop and double click to run. Windows might prompt to allow access. Select **allow or run.**
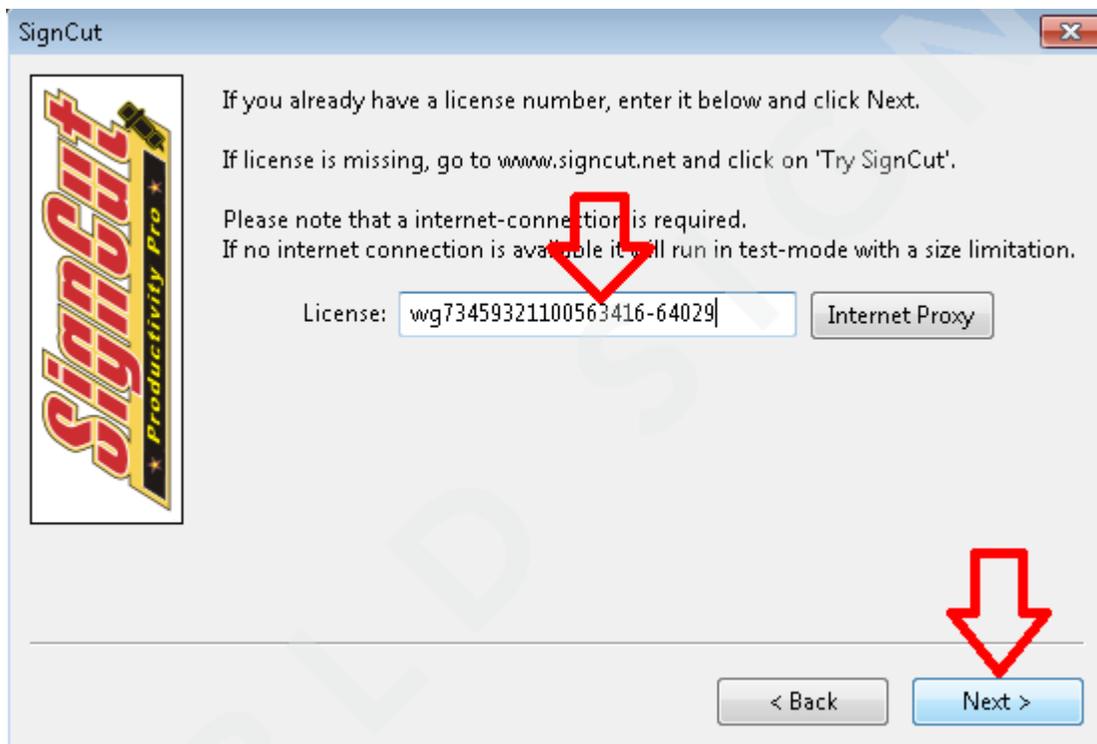

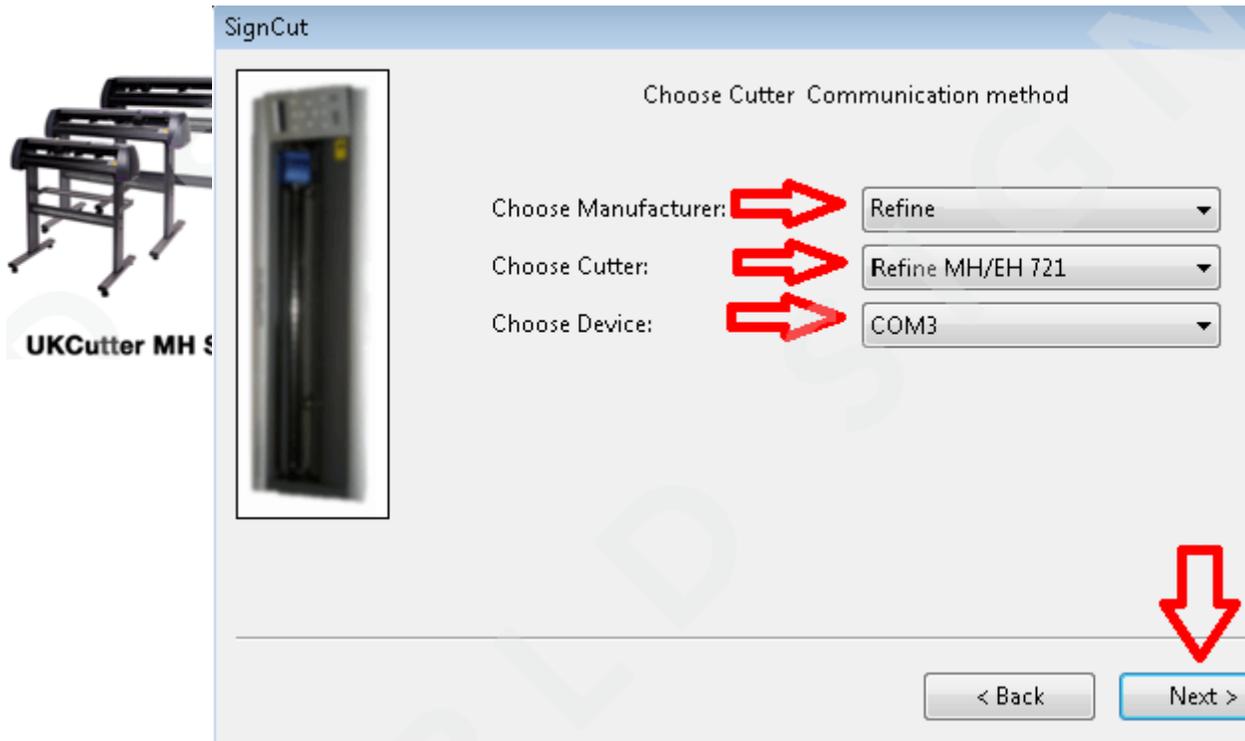**STEP 10:** Select "**Start Signcut**" and proceed
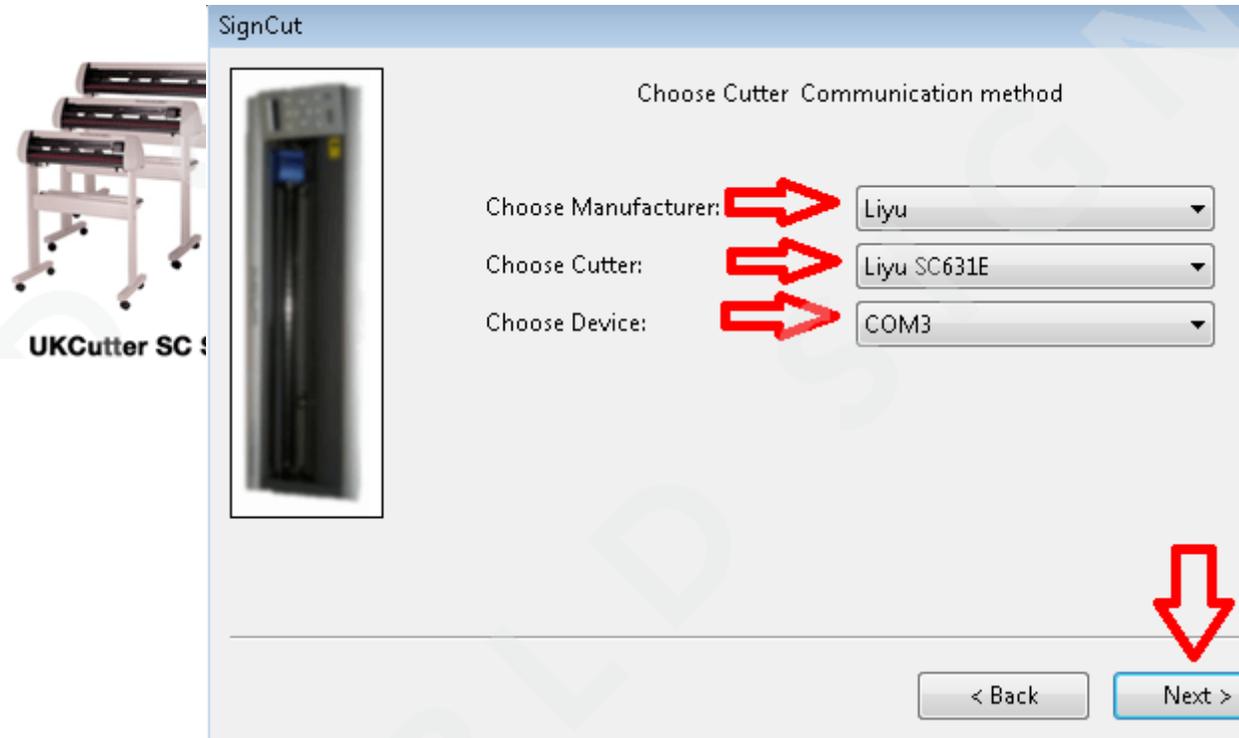
STEP 11: Select "**Next**" and proceed

STEP 12: Copy paste the license code you received from signcutpro and hit Next.

STEP 13: Choose the model of the plotter as shown below; **Make sure you choose the same usb port com setting as shown in the setup. As per the tutorials,it will be com3**

To **Contour Cut** with the **SC** Series, we
recommend **FlexiSTARTER**
We are working directly with the SignCut Pro team to get
Contour Cutting working properly in the latest version

SignCut

Choose Cutter Communication method

Choose Manufacturer: → Liyu

Choose Cutter: → Liyu SC631E

Choose Device: → COM3

< Back   Next >

UKCutter TC S

Image	Measuring frame	Cutter	90 deg
1.6686	0.0000	3.9370	
5.1973	0.0000	3.9370	
Import	Jog cutter	Read cutter	inch

Cutter

Cutter

Manufacturer:
Liyu

Cutter:
Liyu SC631E-630

Output Device / Port: Use spooler:
Communications Port (COM1)
☐ Use Windows serial setting   Rotate:

Baud: Parity: Advance after cut:
38400   NON

Databits: Stopbits: Rewind after advance:
8   1   Size abbreviation calibration:

Handshake: Blade Offset: ☑ RTS   ☑ CTS   ☑
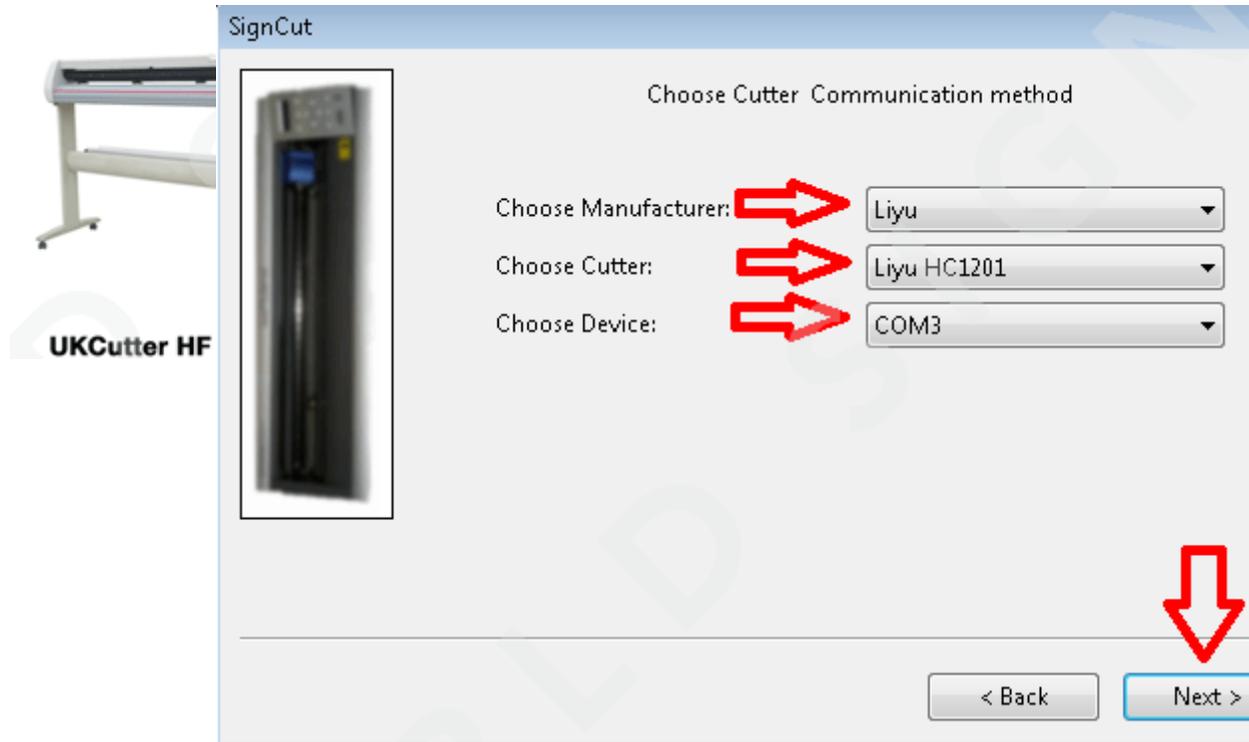Hardware (RTS/CTS) 0.0118

Ok   Help

To **Contour Cut** with the **TC** Series, we recommend **FlexiSTARTER**

We are working directly with the SignCut Pro team to get Contour Cutting working properly in the latest version
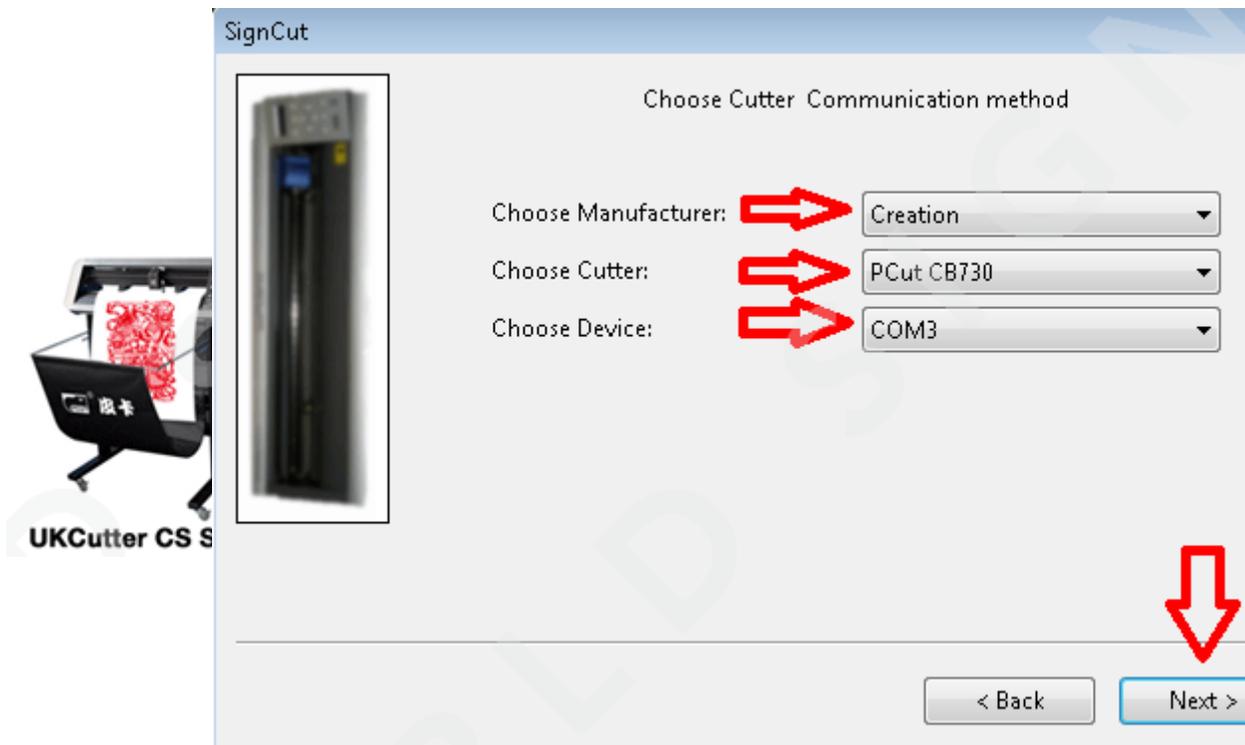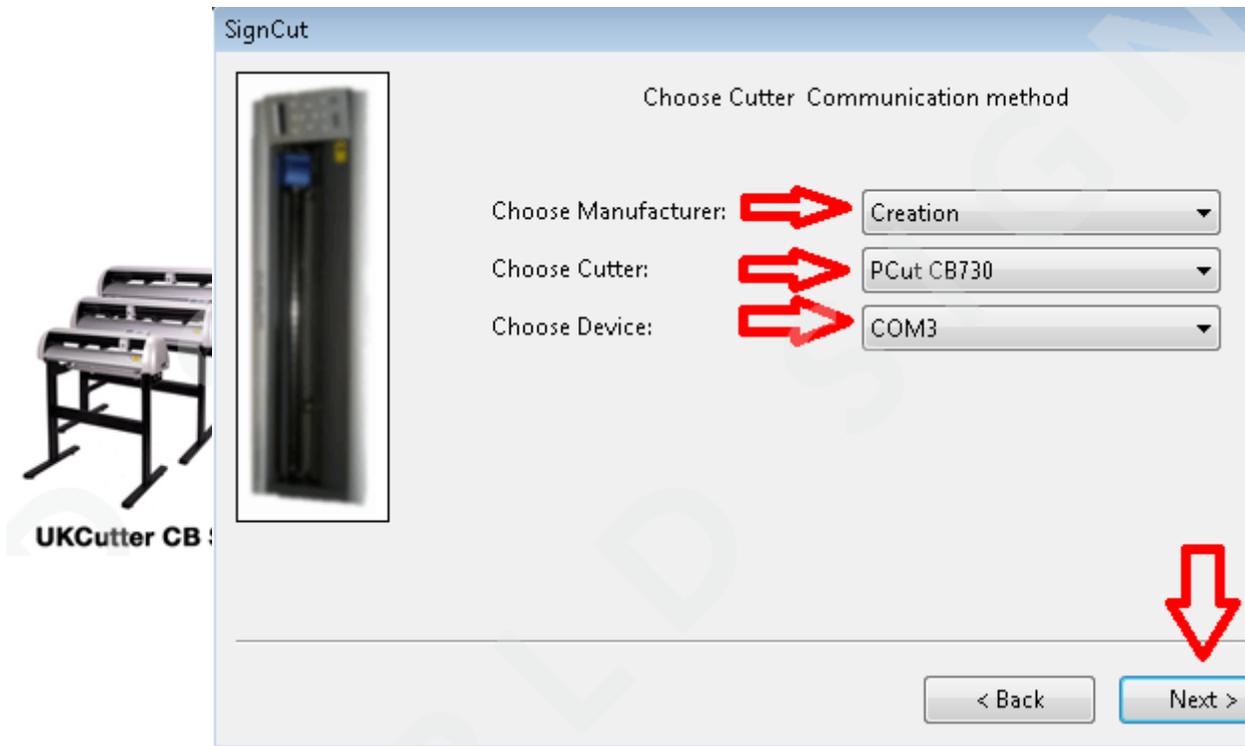

UKCutter HF

SignCut

Choose Cutter Communication method

Choose Manufacturer: ⇨ Liyu

Choose Cutter: ⇨ Liyu HC1201

Choose Device: ⇨ COM3

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To **Contour Cut** with the **HF** Series, we recommend **FlexiSTARTER**
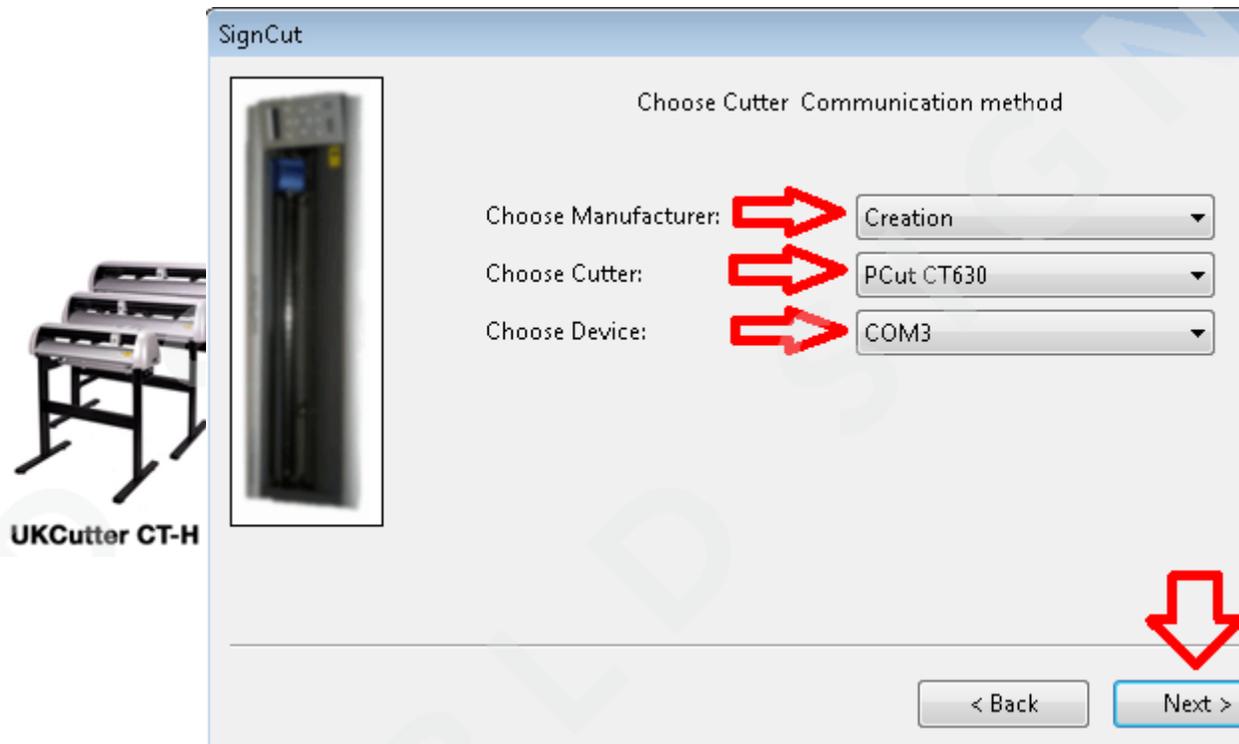We are working directly with the SignCut Pro team to get Contour Cutting working properly in the latest version

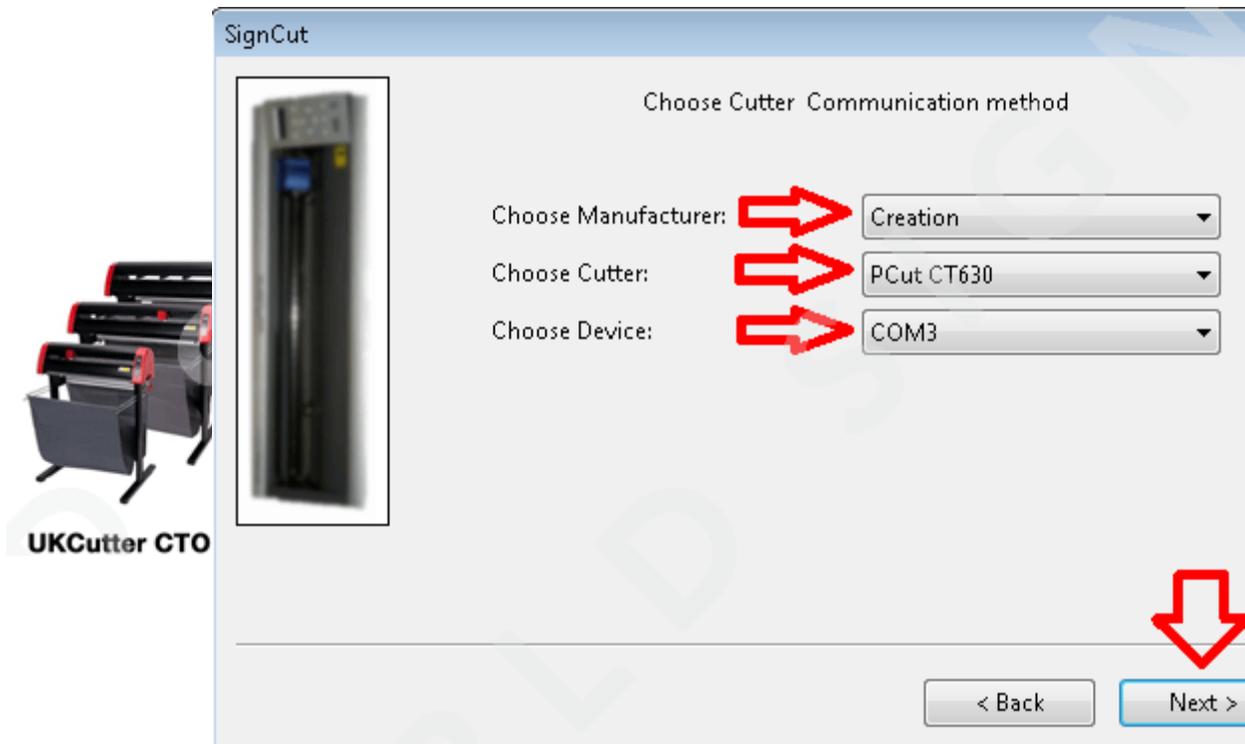To **Contour Cut** with the **CS** Series, Please use SignCut Pro v1.95:

[SignCut Pro 1.95 (Windows)](#)
[SignCut Pro 1.95 (Mac OS X)](#)

To **Contour Cut** with the **CT-H** Series, Please use SignCut Pro v1.95:

[SignCut Pro 1.95 (Windows)](#)
[SignCut Pro 1.95 (Mac OS X)](#)

To **Contour Cut** with the **CTO** Series, Please use SignCut Pro v1.95:

[SignCut Pro 1.95 (Windows)](#)
[SignCut Pro 1.95 (Mac OS X)](#)

STEP 14: Once done, click on finish.
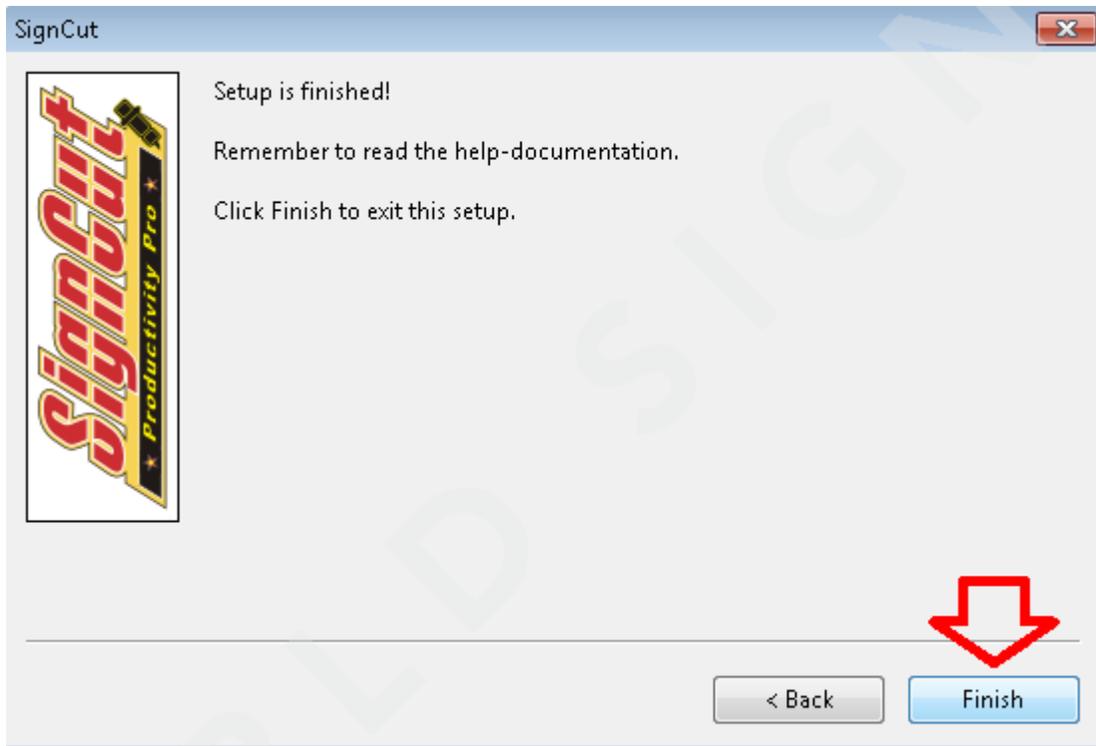
STEP 15: You can start using your plotter !